

Autoatic Spiral Wound Gasket Winding Machine



Code:KXT E500C-V

Description

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STYLE	KXT E500C-V	KXT E500C-VF
	Automatic winding machine for SWG 聽(newest design)	
Working mode	Both Manual and Automatic mode	
SS strip	Pre-formed SS strip in pancake 聽	both pre-formed SS strip in pancake 聽 or 聽 20-25kgs spool of 聽 flat strip
Producing ability	Standard package including models for 1"-10" 150# SWG with or without inner ring, other size model 聽 on request with extra charge	
SWG thickness	4.5mm (also suitable for 3.2 and 6.4mm after changing roller parts, V shape winding or W shape winding for option)	
Automatic function	PLC size controlling, 聽 Automatic spot welding	PLC size controlling, Automatic spot welding, with SS strip forming roller,
Maximum gasket OD	500mm	
Minimum gasket ID	25mm	
Gasket OD tolerance	± 0.2mm	
Spindle speed	0--300rpm	
Total power	8kw	
Spindle motor power	1.5kw	
Welder power	6kw	
Power supply voltage	380V or 220V for option, 3 phases	
AIR COMPRESSER	0.6-0.8 MPA	
PLC	xinjie	
Production rate	20--30s 聽聽/pc 聽聽聽聽聽 (for ANSI 6" 150LB)	
Machine measurement	1400*1050*1650mm	
Machine net weight	400kg	